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ENZYMATIC ACYLATION USING ACID ANHYDRIDES: CRUCIAL REMOVAL OF ACID

B. Berger, C.G. Rabiller[†], K. Königsberger, K. Faber^{*} and H. Griengl^{*}

Institute of Organic Chemistry

and Christian Doppler Laboratory for Chiral Compounds, Graz University of Technology, Stremayrgasse 16, A-8010 Graz, Austria

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Abstract: An efficient enzymatic resolution of 7,7-disubstituted 1,4,5,6-tetrachlorobicyclo[2.2.1]hept-5-en-2-ols was accomplished by means of lipase AY-30 from *Candida cylindracea* in toluene. When acid anhydrides were used as acyl donors, the enantioselectivity was found to depend strongly on the reaction conditions: Whereas low selectivity (E <20) was observed without precautions taken in order to remove the co-produced acid, a more than ten fold improvement was achieved with addition of a weak base (E >200). Alternatively, adsorption of the biocatalyst onto Celite was equally effective (E >300). Complete specificity was obtained when vinyl acetate was used as acyl donor (E ~1000).

INTRODUCTION

Enzyme catalyzed acylation in organic media¹ has been shown to be advantageous over hydrolytic reactions in particular due to the following reasons:

- i) Possible change of the enantioselectivity $^{2-6}$,
- ii) successful transformation of lipophilic substrates being poorly soluble in aqueous systems⁷,
- iii) better overall yields since loss-causing extractive workup is avoided,
- iv) lack of undesired side-reactions requiring water such as racemisation⁹,
- v) no need for immobilisation since enzymes can be recovered by simple filtration from the lipophilic media,
- vi) enhanced stability of enzymes¹⁰ and
- vii) a negligible risk of microbial contamination.

In order to avoid the unfavourable equilibrium situation in trans- and interesterification reactions causing slow reaction rates¹¹ and low optical purity of products⁴, special acyl donors making the acyl-transfer completely irreversible have recently been employed:

- a) Enol esters¹²,
- b) oxime esters 13^{13} , and
- c) acid anhydrides³.

[†] Permanent adress: Laboratoire de RMN et Reactivité Chimique, Faculté des Sciences et des Techniques, Université de Nantes,2 rue de la Houssiniere, F-44072 Nantes Cedex, France.

Whereas the first of these methods has already gained widespread application using vinyl acetate¹⁴, the limited availablilty of oxime esters still represents an impedement for method b. Acid anhydrides, however, can readily be used as easily available acyl donors for enzyme catalyzed esterifications.

Aiming to compare the applicability of enol esters and acid anhydrides we investigated the enzymatic resolution of the tetrachlorobicyclo[2.2.1]-heptanols $(\pm)-1a - (\pm)-1c$. With respect to these particular substrates hydrolytic conversions failed due to the complete insolubility of the corresponding acetates $(\pm)-2a - (\pm)-2c$ in water¹⁵. As shown in scheme 1, both enantiomers of 1c can be used as building blocks for the synthesis of antibiotics⁸, phytotoxins^{16,17} and functionalized carbocyclic nucleoside analogues¹⁸.

Scheme 1: Synthesis of bioactive compounds



RESULTS AND DISCUSSION

In order to test the influence of various acid anhydrides on the enantioselectivity of the enzyme, $(\pm)-1c$ was subjected to enzymatic acylation in toluene.

Scheme 2: Enzymatic acylation



Enzyme ¹⁹	(RCO) ₂ 0 R =	Base	Conversion [%]	Alcohol ^a e.e.[%]	Ester ^a e.e.[%]	E ²⁰
	сн _з		42	56	(+)-2c 77	13
GC-4	<i>п</i> -С ₃ Н ₇	none	55	(-)-1c 52	(+)-2d 41	4
	<i>i</i> -C ₃ H ₇		55	74	(+)- 2e 60	9
		none	54	87	74	19
		2,6-lutidine	47	86	97	180
AY-30	CHa	KHC02	45	(-)-1c 80	(+)-2c 98	240
	5	KHC03/18-cr-6	42	47	66	8
AY-30 on celite		none	45	80	99	490

Table 1: Enzymatic acylation of $(\pm)-1c$ using acid anhydrides

^a For absolute configuration see scheme 2.

As shown in table 1, Geotrichum candidum lipase (GC-4) exhibited a relatively low enantioselectivity on $(\pm)-1c$ using different acid anhydrides, acetic anhydride being the best. With Candida cylindracea lipase (AY-30) the enantiomeric ratio²⁰ (E) remained moderate as well. Addition of dissolved organic or suspended inorganic base, however, resulted in a more than ten-fold improvement (E ~ 200). An attempt to increase the moderate reaction rate of the highly selective heterogeneous KHCO₃-system by adding 18-crown-6 led to a substantial drop in selectivity (E = 8), caused by concomitant chemical - and hence nonselective - acylation catalyzed by solubilized bicarbonate. This assumption was proven via an independent experiment in the absence of enzyme. In all of the other acylating systems, no chemical acylation - a prerequisite for a high optical purity of products - could be observed. Even better results were obtained when lipase AY-30 was adsorbed onto Celite 145³ (E ~500).

From these results we conclude that removal of the carboxylic acid formed as co-product when acid anhydrides are used as acyl donors seems to be essential in order to avoid a substantial drop in enzyme selectivity. For this purpose, addition of base can be almost equally effective as an adsorption of the enzyme onto diatomaceous earth. In the latter system one can assume that the acid is bound by metal oxides present in the carrier.

For comparison of different techniques, alcohol $(\pm)-1c$ was acylated using vinyl acetate both as solvent and as acyl donor¹². As shown in table 2, $(\pm)-1c$ could completely be resolved with both lipases GC-4 and AY-30, the latter leading to an enantiomeric ratio (E) of about 1000.

When this process was repeated several times with 200g-batches of $(\pm)-1c$ using recovered lipase AY-30, a substantial loss in enzyme activity was observed. A detailed study on this phenomenon is in progress.

Substrate	Enzyme ¹⁹	Conversion [%]	Alcoh e.e.	ol ^a [%]	Este e.e.	er ^a [%]	E ²⁰
(±)-1a	AY-30	51	(-)-ia	99	(+)-2a	97	350
(±)-1b	AY-30	43	(-)-1b	70	(+)-2b	95	80
(±)-1c	GC-4	49	(-)-1c	94	(+)-2c	99	710
(±)-1c	AY-30	50	(-)-1c	98	(+)-2c	>99	~1000

Table 2: Enzymatic acylation using vinyl acetate

^a For absolute configuration see scheme 2.

A change of the substitutional pattern in the 7-position leading to the 7,7-dichloro derivative (\pm) -1b gave acceptable selectivities, and the 7,7-unsubstituted alcohol (\pm) -1a was well resolved again with E >300.

Regardless of the acyl donor used both lipases from Candida cylindracea (AY - 30)and Geotrichum candidum (GC-4) exhibited the same enantiospecificity by preferring the substrates which possess an R-configurated alcoholic center, a tendency which was expected from our previous experience²¹.

The absolute configuration of alcohols 1a-1c was determined as follows: (-)-1c was dehalogenated²² to give (-)-(1S, 2S, 4S)-7,7-dimethoxybicyclo-[2.2.1]hept-5-en-2-ol with known configuration²³. Since the analogous reduction of 1a and 1b leading to endo-norborn-5-en-2-ol proceeds sluggishly²². their absolute configuration was elucidated by CD-measurements of the corresponding hemiphthalates. The characteristic Cotton effect for hemiphthalates at about 244 nm was negative for the derivative of (+)-1a and positive for both the derivatives of (-)-1b and (-)-1c which correlates well with the absolute configuration of (-)-1cproven independently.

CONCLUSION

Vinyl acetate and acid anhydrides both proved to be useful acyl donors for enantioselective enzymatic acylation of substrates which could not be transformed in hydrolytic reactions due to their strong lipophilic character. To preserve a high selectivity of the enzyme, removal of the co-produced acid was essential when acid anhydrides were used. This could be achieved almost equally well with either addition of base or by adsorption of the biocatalyst onto celite.

EXPERIMENTAL

General

Preparative column chromatography was performed on silica gel 60 (230-400 mesh, Merck). For TLC Merck silica gel 60 F254 plates were used. Compounds were visualized by spraying with vanilline/conc. H2SO4 and heat treatment. GLC analyses were performed on a Dani 8500 chromatograph (J&W capillary column DB 1701, 30m x 0.25 μ m film, N2) equipped with

FID. ¹H-NMR spectra were recorded on a Bruker MSL 300 (300 MHz) in CDC12. Chemical shifts are reported from TMS as internal standard in ppm $(\delta$ -scale) and coupling constants (J) in Hz; s=Singlet, d=doublet. Elemental analyses (C, H, Cl) of all novel compounds were within 0.5% of calculated values. All commercially obtained compounds were used as received and enzyme preparations were employed without further purification. The following abbreviations for enzymes were used: Candida Amano GC-4 (GC-4). Synthesis of Substrates Acetates (\pm)-2a-c were obtained by Diels Alder addition of the corresponding cyclopentadiene derivative to excess vinyl acetate (reflux, 4d) following literature procedures^{24, 25}. Endo-acetate (\pm)-2a was purified from minor accompanying exo-isomer²⁵ (~25%) by column chromatography (petroleum ether/ethyl acetate 20:1). (\pm)-2a: mp 52-3°C; (\pm)-2b: mp 42-3°C, bp 98-107°C/0.09mbar; (\pm)-2c: mp 75-7°C, bp 140-50°C/1mbar. School of the product of the formed of the formed of the form the form of the (±)-2b: mp 42-3°C, bp 9 140-50°C/1mbar. Acid catalyzed hydrolysis Hemiphthalate of c [mMol/L] λmax [nm] $\Delta \epsilon$ [L/mMolecm] (+)-(1R, 2R, 4R)-1a(-)-(1S, 2S, 4R)-1b(-)-(1R, 2S, 4S)-1c0.44 248 -0.52 0.60 243 +3.56 + 2.71245 Optical rotation values Compound [α] 0²⁰ c [g/100mL] solvent e.e. [%] (1S, 2S, 4S) - 1a-60.8 1.09 CHC 1 🤉 99 (1*S*, 2*S*, 4*R*)-1b (1*R*, 2*S*, 4*S*)-1c -14.1 $3.15 \\ 2.54$ CHCla 70 -34.9 MeOH 98 (1R, 2R, 4R) - 2a(1R, 2R, 4S) - 2b(1S, 2R, 4R) - 2c+0.43 3.04 97 CHC12

+1.21 +47.6

(15,2%,4%)-2C | +47.0 2.05 mean 99 Enzymatic Experiments Acylation using acid anhydrides To a solution of substrate (±)-1a-c (10mmol) and acid anhydride (10 mmol) was added lipase (50% w/w of substrate). Bases were used either in suspension (finely powdered KHCO2 anh., 10mmol) or in solution (2,6-lutidine, 10mmol). The mixture was shaken at 250 rpm on a rotary shaker at 22°C until a conversion close to 50 % was reached (monitored by

4.65

2.85

CHC13

MeOH

95

99

GLC). After filtration of the solids, the organic phase was washed with dil. NaHCO3 solution, dried (Na2SO4) and evaporated. Chromatography gave esters 2a-e and remaining alcohols 1a-c in >90 % overall yield. Adsorption of lipase AY-30 onto Celite 145 was performed according to ref. 3.

Enzymatic acylation using vinyl acetate Lipase (50% w/w of substrate) was added to a solution of alcohol $(\pm)-1a-c$ (10 mmol) in vinyl acetate (10mL) and the suspension was shaken at 250 rpm (22°C). When the appropriate degree of conversion was reached, the enzyme was filtered and excess vinyl acetate was evaporated. The residue was then chromatographed as described above giving about the same overall violde yields.

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